# Labelling Machine RE400 For cylindrical objects

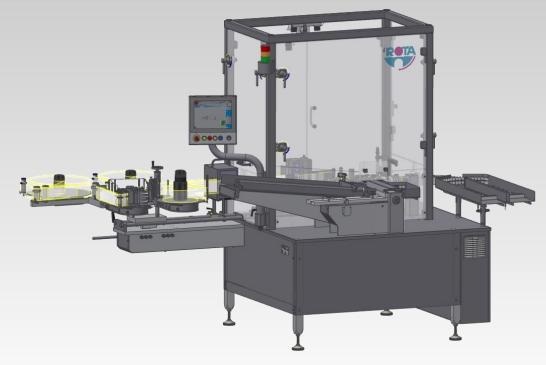




## Labelling machine RE400

The labelling machines type RE400 are specially designed to handle non stable cylindrical containers at large production speeds, so that a gentle and smooth transport over the processing stations is always guaranteed,

A comprehensive list of optional features and accessories allows these machines to be provided to meet the individual requirements of each customer and application.



#### Standard equipment

- Inclined infeed magazine
  - up to 36 mm diameter

24.000/h

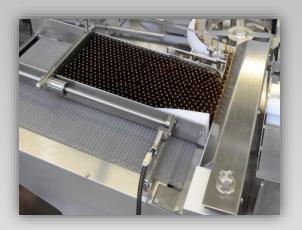
- Working range:Max. speed:
- softPLC control
- Colour touch screen 12" operator interface, with password and recipe management
- Label dispenser
- End of tape control
- Strip break control
- Sensor for strip feed
- Pre-winding loop system
- Label roll drive & motorized collection
- Label pressing station
- Automatic positive rejection magazine
- Feature "no container no labelling"
- One change part set included
- Infeed and outfeed magazine for non-stable containers
- cGMP compliant

### **Typical Options**

- Online printer
- Label presence sensor
- Print detection sensor
- Camera for 100% label control
- Camera for colour ring code control
- Automatic wrong label dispensing unit
- Pharma code sensor
- Infeed/outfeed turntable for vials
- · Conveyor belt at infeed/outfeed for vials
- Counter for production hours
- Validation documentation
- · Other options on request



# Labelling machine RE400



Containers are charged to the infeed magazine from trays. The magazine width is infinitely adjustable from 200 - 310 mm, the length is 500 mm.

The standard machine is equipped with a label servo-driven dispensing unit from HERMA. For coil sizes up to 400 mm motorized pre-winding and web collecting systems are available.

Depending on chosen printer type, batch number, expiry date, data matrix code or even full label can be printed.



Starting from label presence sensor or pharma code reader to vision system for full print control, different type of sensors can be installed on the ROTA labelling machine to insure a full correctness of the labelling process.

Containers detected without label or with non conform label are rejected in a dedicated magazine. Optionally, a specific rejection system for non conform labels can be supplied, leading as such in nearly zero container reject.



So-called "good" containers are positively driven by a vacuum star wheel and an outfeed screw into a stainless steel magazine, from which they can be collected in suitable trays.

The machine can also be foreseen on request with special infeed/outfeed systems for direct connection with other processing machines like inspection machine upstream and blistering machine downstream.



### Labelling machine **RE400**

### **Technical data**

	RE400
Max. output (object/h)	24.000
Object diameter (mm)	Up to 36 mm*
Machine dimensions (mm)	2600L x 1440W x 2000H
Power consumption	630 W
Power supply	400V, 50 Hz, 3-Ph. (Alternates available on request)

\* Up to 52 mm on request

### Other machines available from ROTA

- Washing machines for ampoules and vials
- Hot Air Sterilisation Tunnels.
- Filling and sealing machines for ampoules
- · Combination filling and sealing machines for ampoules and vials
- Vial filling and sealing machines.
- Inspection machines for ampoules and vials
- Nested syringes filling and plungering machines
- Labelling and assembling machines for syringes

What started with a simple machine for filling and closing ampoules has developped into a comprehensive range pf equipment for the pharmaceutical industry

ROTA Verpackungstechnik GmbH & Co. KG

Öflingerstr. 118 D-79664 Wehr

Tel.: +49 (0) 7762 / 708-0 Fax.: +49 (0) 7762 / 708-126

www.rota.de info@rota.de Send us your request or specifications. We will be pleased to meet your requirements.

