

ADELPHI MANUFACTURING

VIAL PROCESSING

Adelphi offers a range of equipment designed to facilitate the efficient filling, closing and inspecting of vials in a laboratory or R&D environment.

XYZ Distributor

The XYZ Distributor is designed to be used in conjunction with the Accuramatic Peristaltic Dispenser (below), and enables bottles and vials to be filled automatically in trays. The Z axis is the diving nozzle movement that allows liquid to be automatically filled from above the neck or into the neck

| Item code | Specification |
|------------------------------|--|
| 3525000 | XYZ DISTRIBUTOR |
| Electricity (selectable) | 240 V AC, 50/60 Hz, 500 W (120 V optional) |
| Movement space (mm) | X = 520, Y= 335, Z= 155 |
| Electronics | Mircoprocessor |
| Weight (kg) | Control: 4.5. XYZ: 9.0 |
| Dimensions distribution (mm) | 790 × 625 × 390 |
| Control dimensions (mm) | 200 × 280 × 180 |
| Drip delay | 0.0-0.9 secs |
| Max vial height (mm) | 200 |
| Min neck opening (mm) | 8 |
| Tray fill area (mm) | 410 × 265 |



Key Features:

- Control box remote from moving nozzle frame suitable for use in laminar flow cabinet
- Adjustable trays are supplied so that bottles are held in an orderly fashion
- Setting up is easy using the menu-driven LCD displays
- Special trays can be made to suit odd shaped bottles
- Fills straight rows or honeycombed configurations

Accuramatic Peristaltic Dispensing Unit

This unit can be operated by hand, foot switch, or will cycle automatically with a delay of up to 10 seconds between fills. The pump runs at a constant speed for a precisely determined period of up to 100 seconds, can run forwards or backwards, and has a choice of three filling modes: Braked stop – Soft stop – Stop with suck back.

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| Item code | Specification |
|--------------------|--|
| 3510000 | PERISTALTIC DISPENSER |
| Volumes (ml) | 1 to 1,000 |
| Repeatability | ± 0.5% |
| Max flow rate (ml) | 36 ml/sec (standard pump. Twin pump option available) |
| Electricity | 240 V AC, 50 Hz, 50 W (120 V optional) |
| Weight (kg) | Nett 8.5, Gross 10.5 |
| Carton size (cm) | 44 × 23 × 43 |

contact with the inside of one uninterrupted length of silicone tubing, which will withstand repeated sterilisation. Bacteriological inline filtration can be performed at the outlet side of the pump. This Peristaltic Dispenser can be combined with our XYZ Distributor to offer quick, easy and hygienic filling of whole trays of vials or bottles automatically, or with our filling jig for filling small numbers of ampoules.



The Peristaltic Dispenser can be supplied with a range of sizes of high strength silicone tubing from 0.8mm bore to 8mm bore, with either a 1.6mm or 2mm wall thickness. Please ask for further details on the size to best suit your requirements.

VIAL PROCESSING



Powered Vial Crimper

An air operated Power Crimper with stand and foot pedal and interchangeable screw-in heads.

The unit gives fast and reliable crimping or decapping and reduces operator fatigue. The stand is made from stainless steel and the crimping unit - which may be used separately - is of corrosion resistant nickel electro plate.

| Item code | Specification |
|-------------|------------------------------------|
| 6030500 | POWERED VIAL CRIMPER |
| Length (mm) | 370 |
| Width (mm) | 230 |
| Height (mm) | 420 |
| Weight (kg) | Operational: 9.85, Shipping: 10.40 |
| Air | at 4 bar |
| 6030501S | BENCH STAND |
| 6030502 | FOOT PEDAL |



| Item code | Specification |
|-----------|---|
| 6030503 | 13 mm crimping head for plain seals |
| 6030504 | 13 mm crimping head for flip-off seals |
| 6030505 | 20 mm crimping head for plain seals |
| 6030506 | 20 mm crimping head for flip-off seals |
| 6030507 | 13 mm decapping head for plain seals |
| 6030508 | 13 mm decapping head for flip-off seals |
| 6030509 | 20 mm decapping head for plain seals |
| 6030510 | 20 mm decapping head for flip-off seals |
| 6030514 | 20mm crimping head for flip tear-up seals |

Note: other head sizes are available. Please ask for further details.

Manual Vial Crimper

This benchtop Vial Crimper provides a manual alternative to hand crimping and decapping operations. Unit height and position are adjustable to accommodate a variety of vial sizes allowing the operator to work in a comfortable position. The unit is manufactured from stainless steel. Heads are quickly and easily changed without the use of tools since they simply screw in and out.

All crimping and decapping heads are interchangeable with the Powered Vial Crimper.

| Item code | Specification |
|-------------------------|--------------------------------|
| 6030555-1 | MANUAL VIAL CRIMPER WITH STAND |
| Length (mm) | 305 |
| Width (mm) | 254 |
| Height (mm) | 457 |
| Operational weight (kg) | 9.5 |







Crimping and Decapping Tongs



Hand crimping tongs (A)

Fitted with hardened steel jaws for long life and reproducibility of seal crimp quality. There is an adjustable stop to ensure that equal pressure is supplied to each crimp.

| Item code | Size* |
|-----------|-------------------------|
| 6030613 | 13 mm plain seals |
| 6030614 | 13 mm flip-off seals |
| 6030620 | 20 mm plain seals |
| 6030621 | 20 mm flip-off seals |
| 6030622 | 20mm flip tear-up seals |



Hand decapping tongs (B)

With hardened steel jaws for the easy removal of crimp top seals, by squeezing the handles together.

Hand decapping pliers (C)

For removing seals from vials with a press and wrench action. The handles are plastic coated.

13 mm seals

20 mm seals

Size*

6030722

6030721

| ltem code | Size* |
|-----------|-------------|
| 6030713 | 13 mm seals |
| 6030720 | 20mm seals |

* Other sizes available. Please enquire.

Apollo I Liquid Inspection Unit



Designed for use in pharmaceutical and laboratory environments, the Apollo I Liquid Viewer has a polarised inspection light for the detection of particulate matter in transparent liquids contained in ampoules, vials and bottles. Particulate contamination can be unintentionally present in injections and intravenous infusions, and this unit provides a simple method of detection.

| Item code | Specification |
|-------------------|------------------------|
| 6031301 | APOLLO I LIQUID VIEWER |
| Length (mm) | 320 |
| Width (mm) | 295 |
| Height (mm) | 420 (max) |
| Weight (kg) | Nett: 4.9 Gross: 7.2 |
| Carton size (cm): | 50 x 41 x 27 |
| Electricity: | 110/240V AC 50/60HZ |

VIAL PROCESSING



Apollo II Liquid Inspection Unit

Designed for use in pharmaceutical and laboratory environments, the Apollo II Liquid Viewer provides a simple method for the detection of visible particles in ampoules, vials and bottles.

The unit is operated by simply swirling each individual container in front of both panels, and observing for any particulate contamination (other than air bubbles) unintentionally present in the solution.

This unit conforms to the European Pharmacopoeia Specification 2.9.20 and to the US Pharmacopoeia – USP chapter 41, section 6.1.

| Item code | Specification |
|-------------------|-------------------------|
| 6031511 | APOLLO II LIQUID VIEWER |
| Length (mm) | 714 |
| Width (mm) | 420 |
| Height (mm) | 450 |
| Weight (kg) | Nett: 10 Gross: 7.9 |
| Carton size (cm): | 76 x 52.5 x 26.5 |
| Electricity: | 100/240V AC 50/60HZ |



We also offer an Apollo II High Intensity specification, ideal for coloured glass vials and ampoules, which uses three LED bulbs, giving a light level of 8,000 – 10,000 lux.



Apollo II Dimmable Liquid Inspection Unit

The Apollo II - Dimmable specification - offers all the benefits of the Apollo II, as well as additionally enabling light level adjustment by dimmer control. It also allows adjustable position of the light box in the range of 1,200 Lux up to 3,500 lux, depending on the light in the room.

Apollo II High Intensity Liquid Inspection Unit (for coloured glass)

The Apollo II - High Intensity specification - is ideal for coloured glass containers. It uses three LED bulbs, giving a light level of 8,000 – 10,000 lux.

This unit also conforms to the European Pharmacopoeia Specification 2.9.20 and to the US Pharmacopoeia – USP chapter 41, section 6.1.



Supporting IQ/OQ documentation can be supplied upon request.